



The

Stock Doctor

with helpful tips from your manufacturer

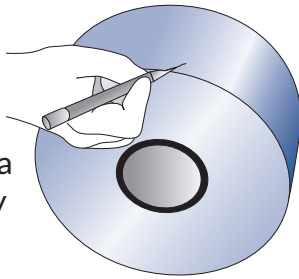
Issue 2

"In the previous issue of the Stock Doctor, I discussed the probable reasons for web breaks which are usually the result of improper handling or storage. This issue, I will tackle and simplify one of the most aggravating problems the press operator is confronted with when running self-wound."

Finding the End of the Roll After a Web Break

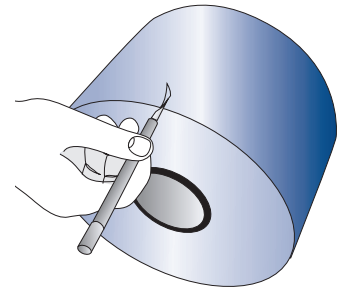
Step 1

With the roll's unwind direction leading away from you, place the tip of a knife blade (razor) slightly into the edge of the roll.



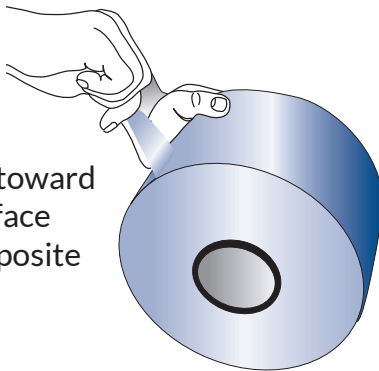
Step 2

Lift the knife to cut the edge of the tape (only 2-4 layers material down).



Step 3

Pull this uplifted cut edge toward you diagonally across the face of the roll (again, in the opposite direction of the unwind).



Step 4

Keep pulling until...
The material spirals toward the opposite side of the roll. When the trailing edge reaches the opposite side...

Step 5

Where and when that final part spirals to a fine point, you'll see the beginning of the material going the opposite direction. Pull on this end. (If you pull the last three inches relatively slow, the beginning edge should lift.)

