

# 410DIG CLEAR POLYPROPYLENE OVERLAMINATE

## Product Technical Information

### Features and Applications

- Excellent acid, chemical, oil and scuff resistance
- Ultra aggressive adhesive designed specifically for digital printers
- Tackified adhesive performs well in demanding applications

### Physical Properties

Film	0.75 mil Clear Biaxially Oriented Polypropylene (BOPP)
Adhesive	0.5 mil High Grade Clear Emulsion Acrylic
Total Construction	1.25 mil +/- 10%

### Typical Technical Values

	Value	Test Method
Film Elongation at Break	160% MD 60% TD	ASTM D882
Adhesion to Steel	13 oz/in 30 min conditioning 17 oz/in 24 hr conditioning	17 oz/in 24 hr conditioning 180° peel at 12 in/min ASTM D3330/D3330M-04
Unwind Adhesion	8 oz/in 30 min conditioning	180° peel at 12 in/min ASTM D3811/D3811M-96
Application Temperature Range	32°F to 150°F	
Service Temperature Range	0°F to 180°F	

### Roll Tolerances

Roll Length	+/- 5%
Roll Width	+/- 0.0625 in (1/16th in)

#### Storage and Handling

- Two years when stored at 70°F and 50% relative humidity
- Rolls must be transported and stored on protected surfaces
- Use caution when placing or removing roll from mandrel

#### Regulatory Compliance

RoHS, RoHS2, REACH, TSCA, Toy Safety Standard ASTM F963, CEPA, CONEG, FDA 21CFR175.105, 21CFR177.1520(c) (1.1) & (3.1). California Proposition 65

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